

iMAG 4700

Municipal/Industrial Magmeter
Instructions



The logo for Seametrics, featuring a blue swoosh above the word "Seametrics" in a bold, black, sans-serif font.



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Warranty

Seametrics Limited WarrantyBack

Note: These instructions cover the iMAG 4700. For details on the iMAG 4700p or 4700r, see the *iMAG 4700p* or *iMAG 4700r Municipal/Industrial Magmeter Instructions*.

The **iMAG-Series** is the most economical flanged electromagnetic flowmeter on the market. With electrodes designed to discourage fouling, it is available in 2" to 12" pipe in municipal or industrial water, waste and reclaimed water, pump stations, and packaged plant applications. Minimal straight pipe requirements allow iMAG-Series meters to be used in piping configurations where there is little space between the meter and an elbow.

iMAG-Series meters are CE certified, certified to NSF/ANSI standard 61 and are rated IP68 for applications where the meter may be operated under water to a depth of up to 10 feet (3 meters) continuously.

Rate and total units and pulse scaling can be set via the front panel touch key pad by the user. Bidirectional flow reading is standard with totals available in forward, reverse, net flow, batch forward flow, and batch reverse flow. Built-in data logging is available as an option for secure flow logging.

A power/output cable allows outputs for use with a variety of Seametrics and other displays and controls for remote reading and telemetry applications. Pulse output is standard on all models. In addition, 4-20mA passive current loop, and Modbus® protocol outputs are optional, although battery life will be reduced if ordered on battery powered units.

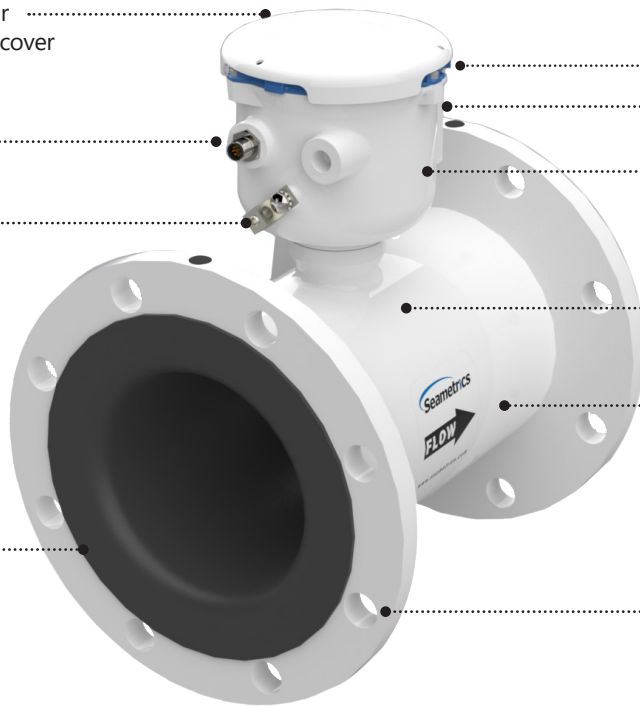
Features

Rate and total indicator with light sensor button controls and protected by hinged cover

Power and Output cable port access

Equalization lug

Liner



User access lid

Data logger port (right side, not shown)

Powder-coated diecast aluminum electronics housing


316SS electrodes (Inside)

Welded steel epoxy-coated flow tube

Flanges, 150 lb. ANSI pattern

iMAG 4700

Specifications*

Pipe Sizes	2", 3", 4", 6", 8", 10", 12"					
Flanges	150 lb. ANSI Pattern					
Pressure	150 psi (10.3 bar) line pressure					
Temperature Operating	10° to 140° F (-12° to 60° C)					
Humidity	Humidity 0-90% RH to 60° C, altitude 2000m					
Storage	-40° to 158° F (-40° to 70° C)					
Accuracy	±0.75% of reading on iMAG 4700p and 4700r (±1.0% iMAG 4700), ±0.025% of full-scale flow from low flow cutoff to maximum flow rate of 10 m/sec					
Low Flow Cutoff	0.5% of maximum flow rate					
Material Body	Welded steel, epoxy-coated					
Liner	Polyurethane/Noryl®					
Electronics Housing	Powder-coated diecast aluminum					
Electrodes	316 stainless steel					
Display Type	128x64 dot-matrix LCD					
Digits	5 Digit Rate			8 Digit Total		
Units	Rate Volume Units		Rate Time Units	Total Volume Units		
<i>Please Note: All iMAG meters are factory set for gallons per minute (GPM) rate and gallons total. If other units are required, they can be set in the field.</i>	Gallons Liters Barrels(42 gal) Cubic Feet Cubic Meters	Million Gallons ² Mega Liters ² Imperial Gallons Million Imperial Gallons ²	Second Minute Hour Day	Gallons Gallons x 10 Gallons x 100 Gallons x 1000 Million Gallons Liters Kilo Liters Mega Liters	Barrels (42 gal) Cubic Meters Cubic Meters x 1000 Cubic Feet Cubic Feet x 100 Cubic Feet x 1000 Second Foot Day Million Cubic Feet	Acre Feet Acre Inches Imperial Gallons Imperial Gallons x 1000 Million Imperial Gallons Gallons Fluid Ounces
Bidirectional¹	Forward Total, Reverse Total, Net Total, Batch Forward Total, Batch Reverse Total ³					
Power⁴ DC Power	9-36 Vdc @ 250 mA max, 30 mA average supplied from secondary non-hazardous live source					
Battery Backup	DC powered units: One lithium 7.2V 'D' size battery pack, replaceable					
Battery	One lithium 7.2V 'D' size battery pack, replaceable. (iMAG 4700 only)					
Scaled Pulse Output Signal	Current sinking pulse, isolated, 36 Vdc at 10 mA max					
Pulse Rates	User-scalable from 0.1 to 99,999.9 volume units/pulse. Pulse width is one-half of pulse period with minimum pulse width of 2.5 ms, 200 pulses/sec max. For battery option meters, pulse width varies with frequency, 150 pulses/sec max					
Options 4-20mA Current Loop	Isolated, passive, 24Vdc, 650 Ω maximum current loop					
Serial Communications	Isolated, asynchronous serial RS485, Modbus® RTU protocol					
Sensus Smart Output	Connects to Sensus SmartPoint					
Cable Power/Output Cable	20ft (6m) standard length polyurethane jacketed cable—for power and outputs (lengths up to 200' available).					
Remote Display Cable	20ft (6m) standard length polyurethane jacketed cable—for connection between meter and remote display (lengths up to 200' available). (iMAG 4700r)					
Conductivity	>20 microSiemens/cm					
Empty Pipe Detection	Hardware/software, conductivity-based					
Regulatory	CE (EN 61326), certified to NSF/ANSI standard 61 60°C (140°F), CSA/CUS 					
Environmental IEC 60925	NEMA 6P, IP68 (10ft (3m) depth, continuously) pollution degree 4, stability fixed/built in					

Modbus® is a registered trademark of Schneider Electric.

* Specifications subject to change. Please consult our website for the most current data (www.seametrics.com).

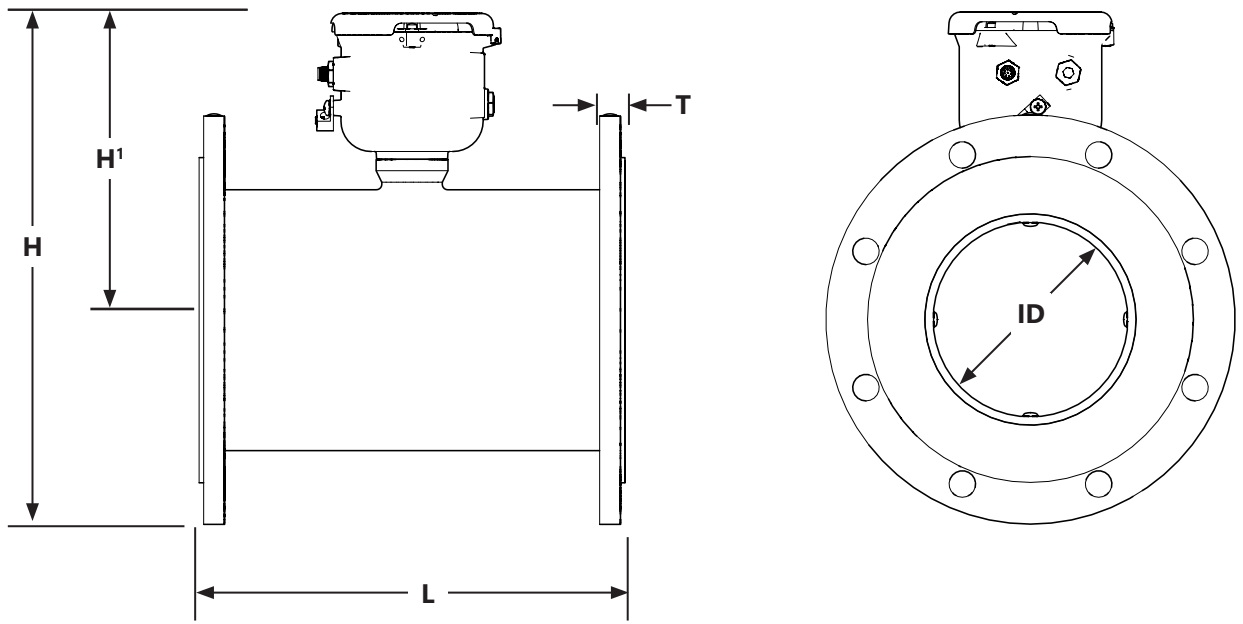
¹ If forward and reverse flow data needs to be sent to another device, either the Digital or Modbus® output is required.

² Rate Time Unit is available in Day only.

³ Forward and reverse flow totals are non-resettable. Batch forward and batch reverse totals can be reset.

⁴ If equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

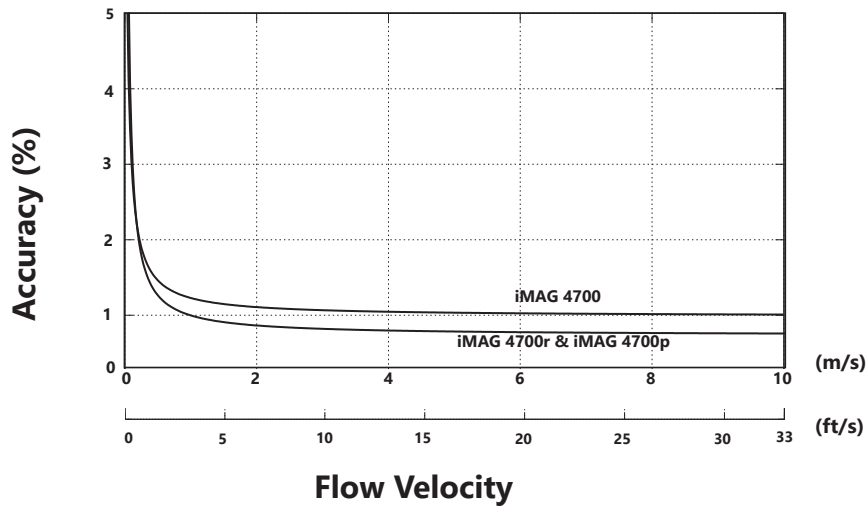
Dimensions



iMAG 4700 Meter Size	L		H ¹		H		T		ID		Bolt Holes #	Shipping Weight	
	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm		lbs	Kg
2"	7.9	200	7.58	193	10.58	268.73	.62	15.7	1.76*	45*	4	20	9
3"	7.9	200	8.08	206	11.83	300.48	.62	15.7	2.68*	68*	4	26	11.8
4"	10.12	257	8.33	211	12.83	325.88	.62	15.7	3.12	79	8	33	15
6"	12.09	307	9.14	231	14.64	371.86	.69	17.5	5.05	128	8	49	22
8"	14.14	359	10.14	257	16.89	429.01	.69	17.5	6.44	164	8	70	32
10"	18.08	459	11.2	284	19.2	487.68	.69	17.5	8.61	219	12	130	59
12"	19.68	500	12.2	310	21.7	551.18	.81	20.6	10.55	268	12	170	77
Flanges	Standard ANSI 150 lb. drilling											Cable 1 lb.	

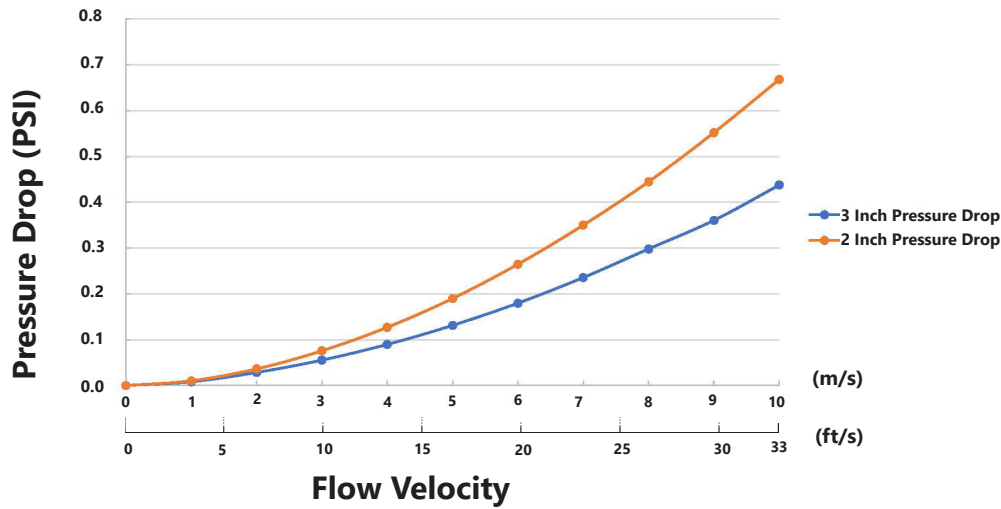
Note: 'L' dimension is total from liner face to liner face
 *Average ID

iMAG Accuracy



2" & 3" Pressure Drop

Note: No pressure drop in 4" - 12" meters

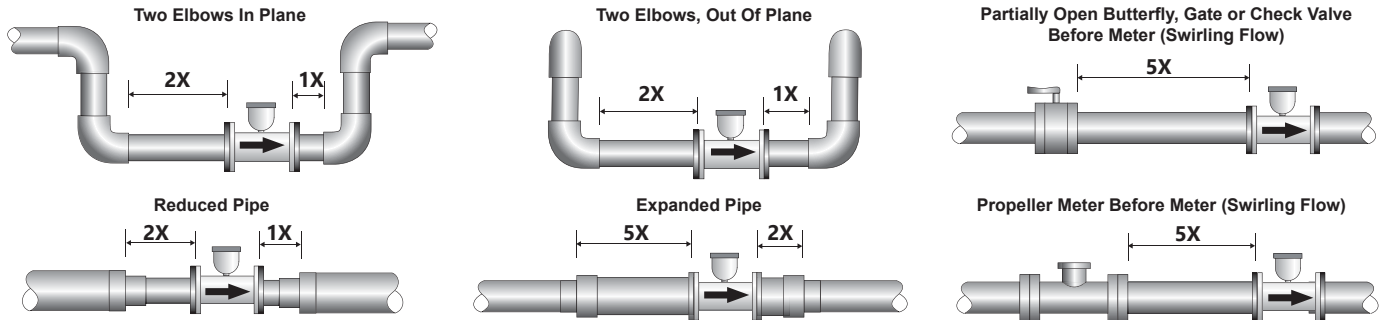


Flow Rate (2" - 12")

Pipe Size (Inches in diameter)	2"	3"	4"	6"	8"	10"	12"
Max Flow Rate (Gallons/Minute)	321	722	1285	2891	5140	8031	11565
Cut-off (min) Flow Rate (Gallons/Minute)	1.61	3.61	6.43	14.46	25.70	40.15	57.82
Max Flow Rate (Liters/Second)	20.25	46	81	182	324	507	730
Cut-off (min) Flow Rate (Liters/Second)	0.13	0.23	0.41	0.91	1.62	2.54	3.65
Max Flow Velocity (Meters/Second)	10	10	10	10	10	10	10

Straight Pipe Recommendations (X = diameter)

NOTE: These configurations are to be used as general guidelines and do not cover every possible installation. A combination of two or more obstructions will require additional straight pipe. If there is any concern about the length of pipe required for a specific application, please contact your local dealer.



Installing a meter after a pump. Most meters will be installed in systems with some sort of pump, and while the pump is unlikely to have a negative effect on meter performance, there are some situations where understanding the effect the pump has on the flow profile, and by extension on the meter will be of utmost importance.

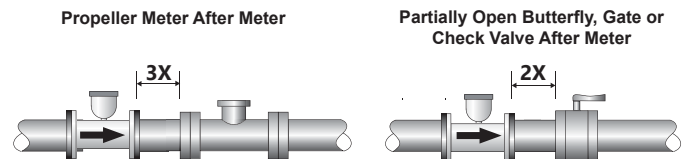
Air vents should be installed in the same unobstructed pipe run as the meter and should be located relatively close to the meter. Constant bleed air vents are recommended because simple check type air vents will not open once the system is under pressure and an accumulation of air can build up behind them. Significant amounts of air entrained in the flow of water, wildly erratic flow profiles and water that travels through the pipe with significant swirl will cause the meter to read erratically, sometimes very erratically, or not read at all. Therefore, the designer or installer must reduce or eliminate these issues when they are likely to occur.

Every installation is different, but we can offer some general guidelines when it comes to the placement of your pump and meter. And again, in most cases, the pump will have no, or very little effect on the meter's performance, but some care should be taken to assure your installation has the best chance for success.

Confirm there is adequate head to insure a full pipe of water through the meter (a valve downstream of the meter may be required).

Vertical Turbine Pumps drawing from deep wells, or from well under the surface of the water will generally have very little effect in the flow profile of the water by the time the water reaches the meter.

Short Coupled Lift Pumps can, but will not necessarily, cause an erratic or swirling flow profile. Care must be taken during system layout to avoid these issues. The inlet of these pumps will be located near the surface of the water supply and can both suck air from the surface and swirl the water around the pump. This swirling water itself may be a contributing factor of poor flow profile and also lower the surface of the water over the pump inlet.



The absolute minimum depth of the inlet of the pump can be calculated using this formula,

$$S = D + (0.574Q/D^{1.5})$$

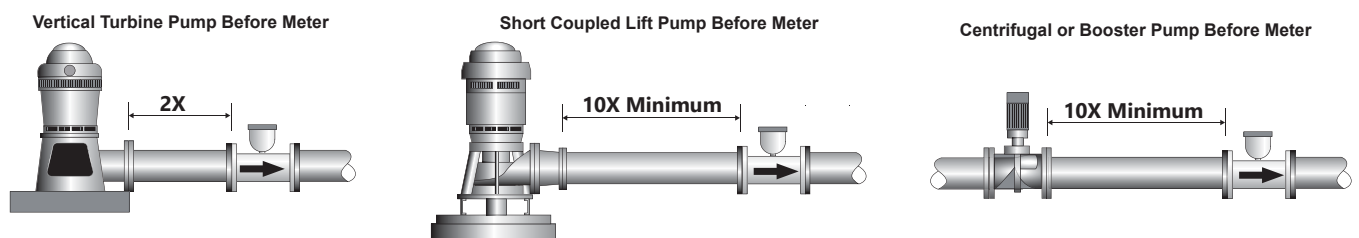
Where
 S=Submergence in inches
 D=Pump bell diameter in inches
 Q=Flowrate in gallons per minute

Note: to raise D to the power of 1.5 (3/2) as shown in $D^{1.5}$ Take the square root of D and cube the result.

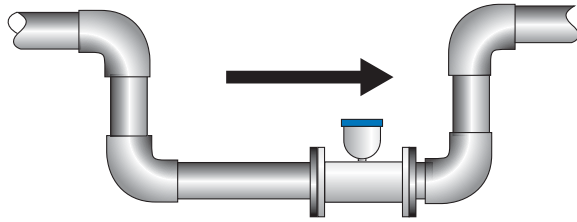
Be sure to calculate from the minimum water level during all seasons of pump operation.

If the water supply will be located in a confined area such as canal turn out, and especially if the turnout ends in a cylindrical vault, the motion of the pump can result in significant swirl of the water being sucked through the pump and this will cause the meter to perform poorly. Be sure to take steps to keep the water from swirling or meter performance will be affected.

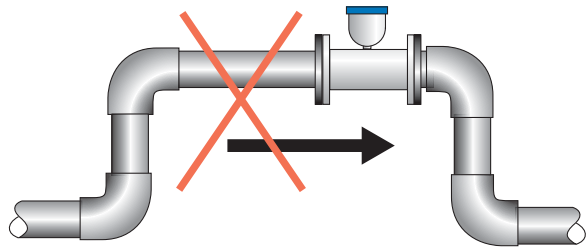
Booster Pumps before the meter can also cause swirl or an erratic flow profile. If a booster pump is located before the meter, it must be located far enough upstream that the flow profile has a chance to return to normal. Every case will be different, but we recommend a minimum of at least 10 pipe diameters after the booster pump and before the meter. By the very nature of their purpose, booster pumps will also cause low pressure in the pipe upstream of the pump. If this low pressure falls low enough, it may open any air vent upstream of the pump which will cause air to enter the water stream. In this case, the entrained air will likely cause the meter to go into an empty pipe state.



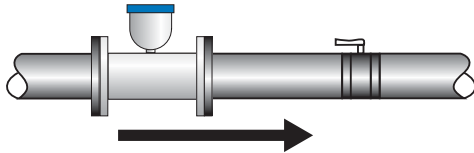
Full Pipe Recommendations



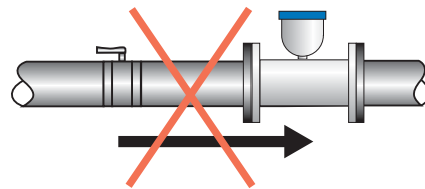
Recommended:
Keep pipe full at meter for accuracy



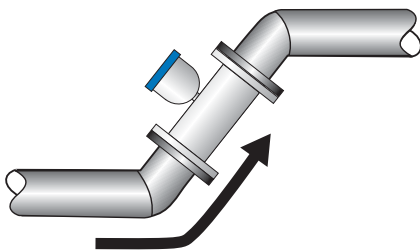
Not Ideal:
Allows air pockets to form at meter



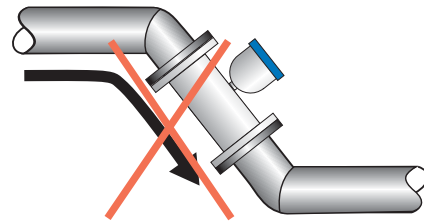
Recommended:
Keeps pipe full at meter for accuracy



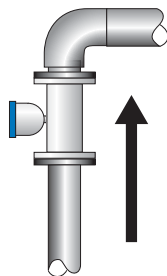
Not Ideal:
Post-valve cavitation can create air pocket



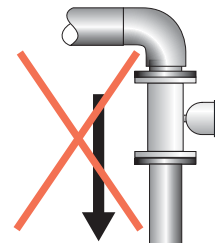
Recommended:
Allows air to bleed off



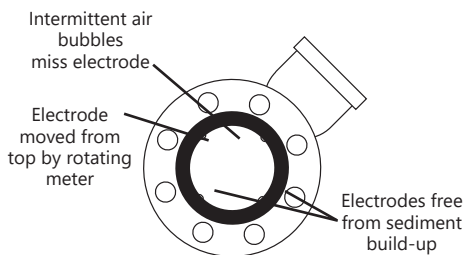
Not Ideal:
Air can be trapped



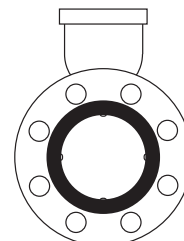
Recommended:
Allows air to bleed off



Not Ideal:
Air can be trapped



Best:
Improved accuracy results from unimpeded electrodes



Not Ideal:
If pipe contains air bubbles or sediment (may affect accuracy)

Positioning the Meter



CAUTION: These flow sensors are not recommended where installation may expose the flow sensor to boiler pressure and temperature. Maximum recommended operating temperature is 140° F (60° C).
ATTENTION: Ces capteurs de débit ne sont pas recommandés là où l'installation peut exposer le capteur de débit à la pression et à la température de la chaudière. La température de fonctionnement maximale recommandée est de 140° F (60° C).

These meters can be installed horizontally, vertically (with upward flow), or in any radial position.

The meter must not be installed where it will be exposed to extreme levels of vibration.

Using a check valve on the upstream side of the meter, and/or an air vent (vacuum relief valve) in the same, unobstructed run of pipe as the meter, is required in any installation where the meter may be exposed to suction when the system is not in normal operation. Suction can cause damage to the liner. Liner damage caused by suction, without the use of a check valve and/or air vent, may void the warranty.

Straight Pipe Recommendations. The IMAG 4700 requires straight pipe before and after the meter for best accuracy. However, the ability of electromagnetic meters to average the flow across the entire pipe allows for shorter straight pipe recommendations than most mechanical meters (see page 7).

Full Pipe Recommendations. To prevent false readings, this meter is designed to indicate 'EMPTY PIPE' if one or more electrodes is exposed. For highest accuracy, install the meter so that the pipe will be full when there is flow. If air bubbles may be present in the pipe or sludge accumulation is an issue, rotate the meter by one flange hole to position the control housing at a 45° angle (see diagrams on page 8).

Fittings. The IMAG 4700 has ANSI 150 lb. drilled flanges and will mate with any other ANSI 150 lb. flanges. See table on page 10 for flange bolt tightening torque specifications.

Calibration. The IMAG 4700 is factory-calibrated before shipping. The frequency of recalibration will depend on the needs of each application and local regulatory policies.

Chemical Injection. When the IMAG 4700 is used in a chemical injection application, **the chemical injection point must be placed downstream of the magmeter OR far enough upstream for complete mixing to occur before the fluid reaches the meter.** When unmixed chemical alternates with water passing through the meter, the rapid changes in conductivity may cause sudden spikes and drops in the meter's reading, resulting in inaccurate measurement. The magmeter will re-stabilize, however, with a steady flow of fluid of uniform conductivity.



CAUTION: In chemical injection applications, install chemical injection point downstream of magmeter, or far enough upstream to allow complete mixing of fluids.
ATTENTION: dans les applications d'injection de produits chimiques, installez le point d'injection de produits chimiques en aval du débitmètre électromagnétique ou suffisamment en amont pour permettre un mélange complet des fluides.



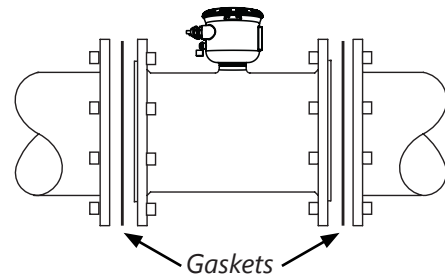
NOTICE: Do not install a magmeter downstream of a pressure or proportional control valve.
AVIS: N'installez pas de débitmètre magnétique en aval d'une vanne de régulation de pression ou proportionnelle.

Installing Gaskets

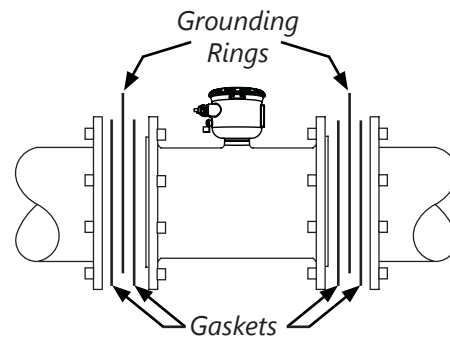


NOTICE: Gaskets are required at all junctions.
AVIS: Des joints sont requis à toutes les jonctions.

1. Be sure all mating surfaces are smooth and free of debris.
2. Install Seametrics provided gaskets, or equivalent, on each end of meter as shown in diagrams below. If using grounding rings, install one gasket on each side of the grounding ring.
3. **Failure to install gaskets will void warranty.**



Installation without grounding rings



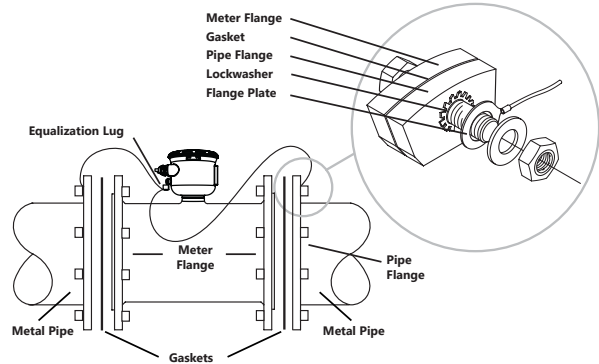
Installation with grounding rings

Tightening Flange Bolts

NOTE: Mating pipe flanges must be ANSI 150# full face (FF) and/or raised face (RT).

1. Tighten flange bolts in an alternating pattern.
 - Tighten left flange bolt-1 to 20% recommended torque.
 - Tighten right flange bolt-1 to 20% of recommended torque.
 - Repeat steps a and b for each bolt in an alternating order, such as shown at right, tightening to 40%, then 60%, then 80%, and then 100%.
2. Test for leaks.
3. If needed, tighten further in 10% increments until leaking stops. **DO NOT over-tighten. Over-tightening can cause serious damage to the flow meter.**
4. Recheck after 24 hours, adjusting if needed.

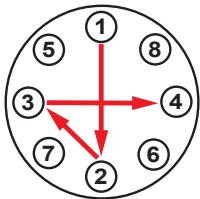
the lock washer fits between the pipe flange and the flange plate. For the best electrical bonding, remove rust and paint to expose clean, bare metal where the equalization flange plate lock washer contacts the pipe flange. Connection must be inspected periodically for corrosion to maintain the necessary low resistance connection.



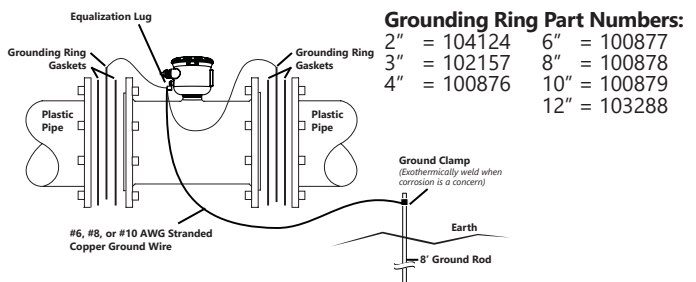
Plastic Pipe and Electronically Noisy Installations. When the meter is installed in plastic pipe or in an electrically noisy system (near a VFD etc.), grounding rings are recommended. As shown in the diagram below, the equalization wires should be solidly connected to the grounding ring tabs instead of the flange bolts as in metal piping installations. Where lightning is a threat, or in severe electrical environments, an optional connection to a nearby equipment ground or ground rod may be advisable.

SUGGESTED FLANGE BOLT TORQUE

Pipe Size	Liner	
	ft-lb	Nm
2"	18	25
3"	25	34
4"	20	27
6"	42	57
8"	65	88
10"	73	99
12"	97	132



Suggested Tightening Sequence



Grounding Ring Part Numbers:

- 2" = 104124 6" = 100877
- 3" = 102157 8" = 100878
- 4" = 100876 10" = 100879
- 12" = 103288



CAUTION: Improper tightening sequence can cause serious damage to the flow meter.

- Do not tighten one side at a time.
- Do not tighten each bolt completely at one time.

ATTENTION: Une séquence de serrage incorrecte peut endommager gravement le débitmètre.

- Ne serrez pas un côté à la fois.
- Ne serrez pas complètement chaque boulon en une seule fois.

Equalization and Grounding



WARNING: ELECTRICAL SHOCK HAZARD
When the iMAG is installed in a plastic piping system, or when externally powered, the piping system must be grounded to meet national and local electrical safety codes. Failure to do so can result in electrocution.

AVERTISSEMENT: RISQUE D'ÉLECTROCUTION
Lorsque l'iMAG est installé dans un système de tuyauterie en plastique, ou lorsqu'il est alimenté de manière externe, le système de tuyauterie doit être mis à la terre pour respecter les codes de sécurité électriques nationaux et locaux. Ne pas le faire peut entraîner une électrocution.

Metal Pipe Installations. To equalize the electrical potential of the fluid, the meter, and the surrounding pipe, secure the flange plates (factory-installed on the equalization wire) to both pipe flanges at one of the bolt holes, as shown below. Be sure

Although grounding rings will not be necessary on all installations, adding grounding rings to any meter at the time of installation will make the diagnosis and elimination of excessive noise or transient voltages much easier if found during normal operation of the meter site.

Adding a 5/8" x 8' independent ground rod dedicated to the meter, a ground rod clamp, and connecting them with at least 10 GA ground wire may be necessary when electrical noise is present, but unlike grounding rings, ground rods are easy to add after the fact although installing these during meter installation adds insurance that a meter will encounter less noise and will help protect against large electrical spikes.


Lack of grounding will always cause more problems than grounding loops.

Anytime you work on the meter body or inside the housing, be sure to discharge system pressure prior to working on any part of the meter.

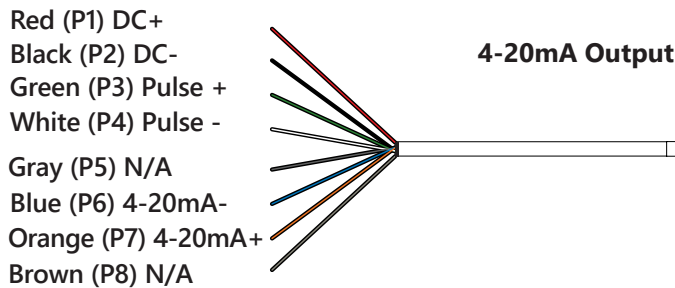
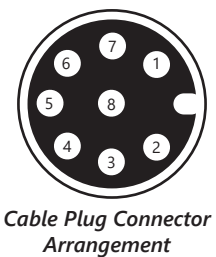
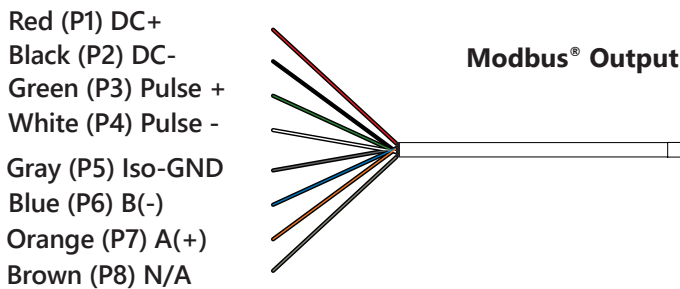
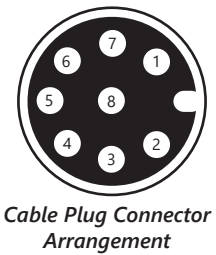
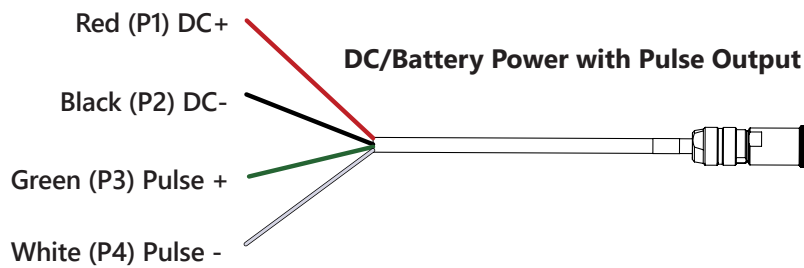
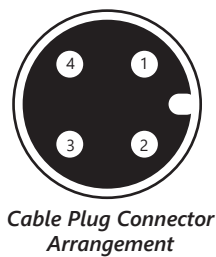
iMAG4700 General Cable Information

The iMAG 4700 meter has two power/output cables that can be installed. The 4-pin cable contains the wires for DC power and pulse output. The 8-pin cable contains the wires for DC power and pulse, 4-20 mA or Modbus® output options when ordered. See diagrams below for details.

The iMAG 4700 is available in either Battery or external DC versions.



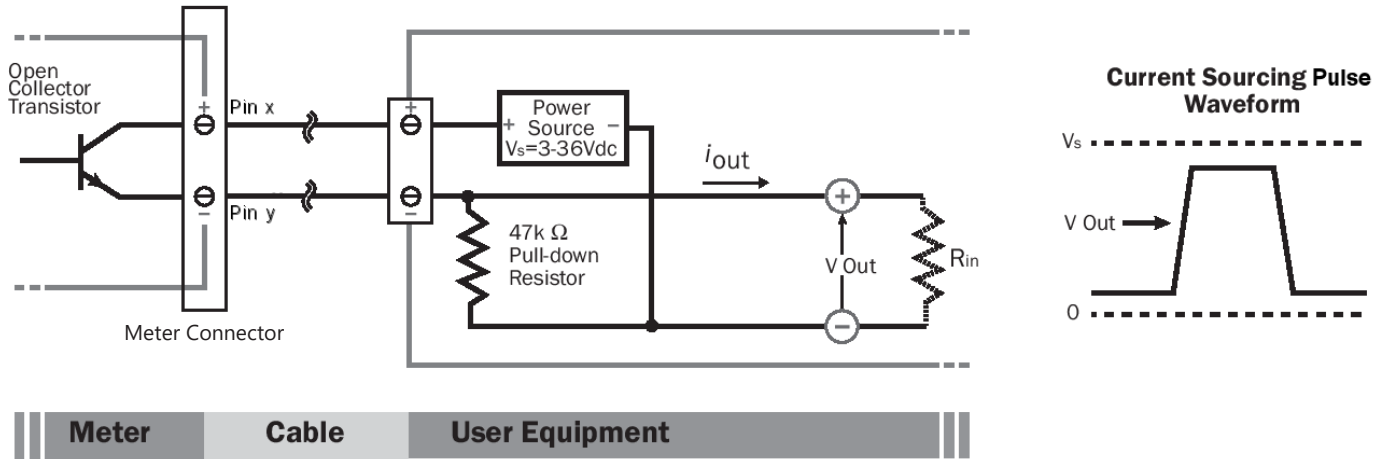
NOTICE: BACKUP BATTERIES ARE NOT INTENDED AS A PRIMARY POWER SOURCE OF A MAINS (DC or AC) CONFIGURED METER.
AVIS: LES PILES DE SECOURS NE SONT PAS CONÇUES COMME SOURCE D'ALIMENTATION PRINCIPALE D'UN COMPTEUR CONFIGURÉ SUR SECTEUR (CC ou CA).



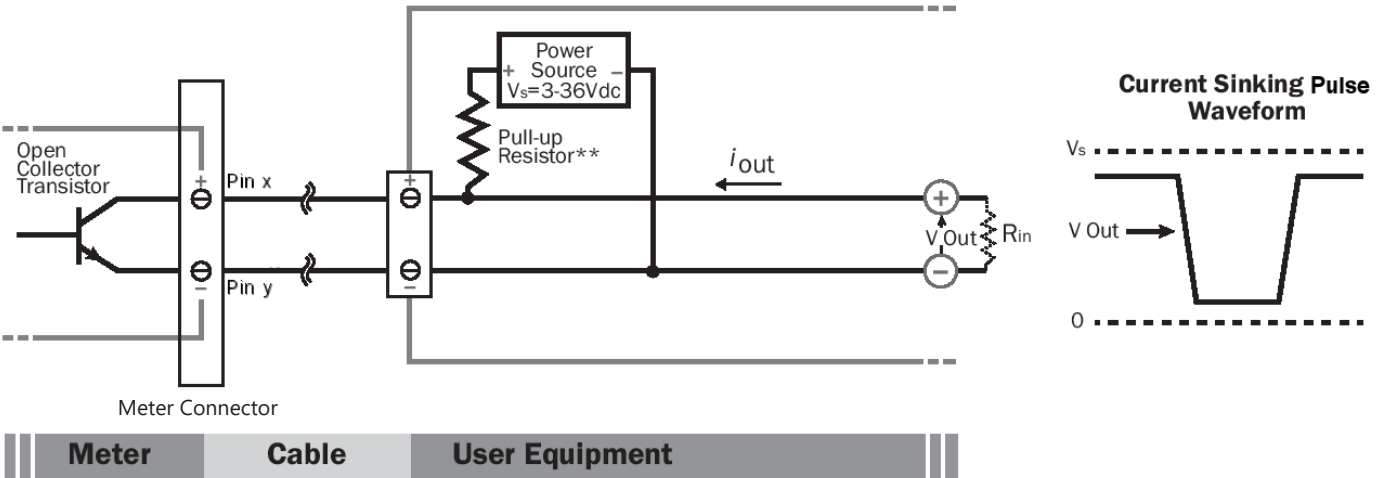
Option IDs

O ID	POWER SOURCE / OUTPUT(S)
BXX	= BATTERY POWER / PULSE SCALED
BXS	= BATTERY POWER / PULSE SCALED / MODBUS®
D1X/D2X	= DC POWER / PULSE SCALED
D1L/D2L	= DC POWER / PULSE SCALED AND 4-20mA
D1S/D2S	= DC POWER / PULSE SCALED AND MODBUS®

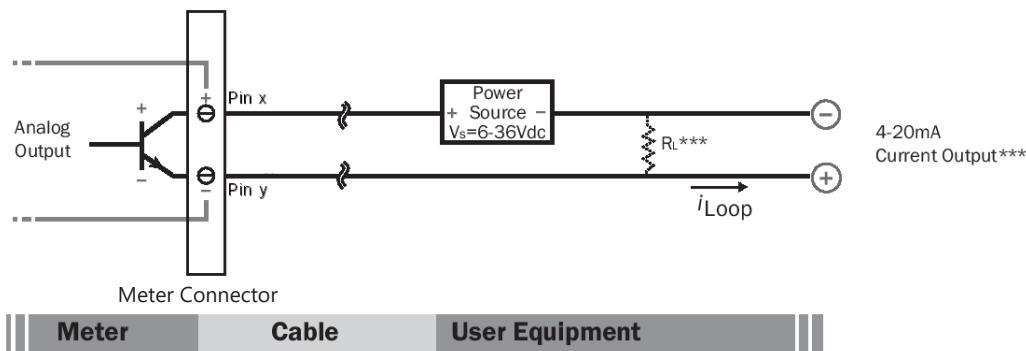
Pulse or Digital Output Application - Sourcing Mode (Recommended for $R_{in} < 30k\Omega$)



Pulse or Digital Output Application - Sinking Mode (Recommended for $R_{in} > 30k\Omega$)



Analog (4-20mA Current Loop) Output Application



** Minimum resistor value is $(100 \times V_s)$ ohms. Higher resistances maybe used depending on frequency and cable length. Longer cables and high frequencies require lower resistance.

*** Resistor R_L converts 4-20mA current to voltage for voltage input only devices.

Cable Shield. In general, the cable shield and its bare drain wire should be left unconnected at the user equipment end of the cable to minimize “ground loop” problems.

Pulse Output Configuration. A pulse output is standard on all models. Since this is an isolated output, the external equipment must include a DC power source to regenerate the pulse from the open-collector output (transistor equivalent of a contact closure). A pull-up or pull-down resistor may be needed if not included in the user equipment as shown in the diagrams. Both the power source and resistor may be supplied internally in some types of control and monitoring devices. If not, as for most PLC discrete input modules, they must be added externally at the module input terminals. The pulse output rate in volume units/pulse can be set by the user via the SETP tab on the meter’s setup menus.

Because the pulse output of an iMAG 4700 meter is set by the user, care must be taken to assure the output pulses do not exceed the maximum frequency of the meter while also ensuring a reasonable resolution.

K-factor: Remember that SETP is expressed in units totaled per output pulse (G/P if using gallons) while K-factors are expressed in pulses per gallon (P/G.) To determine K-factor from SETP, divide 1 by SETP (if SETP is expressed in gallons.) Conversely, 1 divided by the K-factor equals SETP

iMAG 4700 meters that were initially configured as battery powered units have a maximum output frequency of 150 Hz. Those that were initially configured as powered units have a maximum output frequency of 200 Hz.

Because all pulse outputs (SETP) are configured in (rate) units totaled per pulse, all sizes of meters can be configured with the same SETP values. For example, if your rate is chosen as gallons per minute (GPM) the table below applies.

Pulse Units. The units of measure of SETP are independently selectable and are not tied to rate or total. Upon change of the SETP unit, the pulse output may take up to 10 seconds, or the duration of one pulse (whichever is longer) to take effect.

If Pulse Output is Inconsistent. The PDAMP filter may need to be increased.

Pulse Width Timing. The unit and value of SETP must be chosen to keep the duration between meter pulse outputs to less than 500 seconds.

Pulse Timing in Battery Powered Units. The output pulse width in battery powered units is short and varies with pulse frequency. (See table)

SETP	Flow Rate at 1 Hz (GPM)	Flow Rate at 200 Hz (GPM) Powered Meters	Flow Rate at 150 Hz (GPM) Battery Powered Meters
0.1	6	1200	900
0.2	12	2400	1800
0.3	18	3600	2700
0.4	24	4800	3600
0.5	30	6000	4500
0.6	36	7200	5400
0.7	42	8400	6300
0.8	48	9600	7200
0.9	54	10800	8100
1.0	60	12000	9000

Lower frequency output pulses (1 pulse for some particular number of gallons) can also be set.

Any output frequency can be determined by:

$$\text{Rate (units/minute)} \div \text{SETP (units/pulse)} = \text{pulse/minute}$$

$$\text{Hz} = \text{pulse/minute} \div 60 \text{ seconds / minutes}$$

Output Pulse Width of Battery Powered Units		
Output Pulse Frequency	Output Pulse Width as a Percentage of the Pulse Period (Pulse period = 1000 milliseconds/frequency)	
Zero to 1 Hz	Multiply the pulse period by 0.01	= Output Pulse Width (ms)
1 to 20 Hz	Multiply the pulse period by 0.05	= Output Pulse Width (ms)
20 to 100 Hz	Multiply the pulse period by 0.1	= Output Pulse Width (ms)
100 to 150 Hz	Multiply the pulse period by 0.15	= Output Pulse Width (ms)

Example: If frequency = 20 Hz then the pulse period = 50 milliseconds and pulse width = (.05 x 50 milliseconds) = 2.5 ms

Analog Output (4-20mA) Configuration.

(Not available on battery only units.)

Since the meter's analog output is isolated and passive, loop power must be supplied externally as shown previously. (In addition, an external resistor R_L will be needed to convert the loop current to voltage for voltage-only input devices.)

The meter's loop transmitter minimum voltage drop is 6Vdc which, with wiring resistance and loop power supply voltage, will determine the maximum resistance for R_L .

The flow rates corresponding to 4 and 20mA can be set by the user via the SET 4 and SET20 tabs on the meter's setup menus.

Note: As configured by the factory, any alarm state will force 22.8mA on the loop.

This can be changed to 3.2mA - see Technical Bulletin, 'iMAG4700/AG3000: Changing the 4-20mA Alarm'

Modbus® Serial Communication Configuration (factory configured).

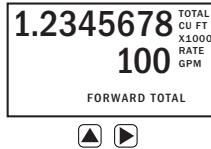
These connections provide a half-duplex, isolated, RS485 serial communications port using the Modbus® messaging protocol. The TXD connection is the transmitted data output from the meter and RXD is the received data input to the meter. See Seametric's Modbus® Interface Description, LT-103393 (available at www.seametrics.com) for supported Modbus® message protocol and electrical interface specifications.

A 120-ohm termination resistor is built into the Modbus® option board but is shipped in the unused position. To engage the termination resistor, move the jumper on JP1 from position 3-4 to position 1-2.

Changing Flow Meter Settings

Home Screen and General Navigation

The HOME Screen displays flow volume, direction of the flow total and flow RATE along with status conditions such as Empty Pipe. Two buttons below the LCD display are used to access menu screens for viewing and changing meter setup parameters.



These two buttons are light sensors which can detect when a finger is covering them and activate upon release. Only three button touch actions are needed to control navigation through the menus, settings changes and back to the home screen.

HORIZONTAL SCROLLING:

Tap right button to scroll horizontally through menu tabs or move horizontally within a tab dialog when applicable.



SELECT:

Tap left button to change a highlighted item within a tab dialog.



ENTER/EXIT:

Hold left button while tapping right button once to enter or exit a tab dialog or to navigate between the HOME and other menu screens (continue to hold the left button until after the right button is released.).



Changing Total Direction/Resetting Batch Totalizers

On the Main screen, hold right button and tap left button 7 times to scroll through the total direction options. Release right button to select a total direction.



Once BATCH FORWARD or BATCH REVERSE is selected, tap right button four times to reset batch totalizer.

Entering Menu System

To enter the Menu System, perform the hold and tap sequence. The Passcode entry screen will display. The default passcode is 000000. If a different passcode has previously been set, use the up and right buttons to enter that passcode. In either case, hold and tap again to move into the menu system. (If you enter the wrong passcode, hold and tap again to return to the previous screen. See page 21 for information on how to change a passcode.)



Making Selections

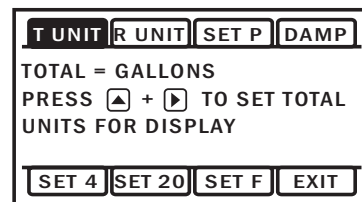
Once in the Menu System, move from tab to tab by tapping the right button. (See the next page for details on the various available tabs.)



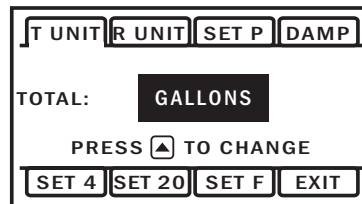
Select the parameter. In the screen for the highlighted tab, you will see the current parameter value for that tab. Tapping the right button, move to the tab for the parameter you want to change.



In this example, the first line indicates that the current unit for the TOTAL is GALLONS. The next two lines tell you what to do next.



If you would like to change the TOTAL units, just perform the hold and tap sequence to bring up a screen to change the setting.



Select a new setting. Select the new setting by scrolling through a list of selections as in the screen illustration below by tapping the left button to find a different TOTAL unit.



Accept changes. To accept any changes you have made, perform the hold and tap sequence.



When finished making changes. When you are finished making changes, move to the EXIT tab using the right button.



To return to the HOME screen, perform the hold and tap sequence.

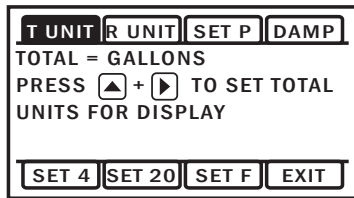


Standard Menu Options

Note: Available options will depend on specific meter configuration. Not all options are available on all meters. **Options not ordered with your meter will not appear on the meter menu.**

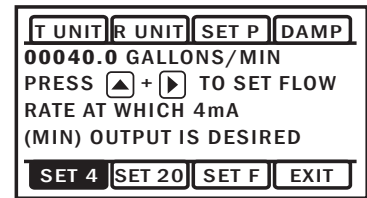
T UNIT

View or change TOTAL volume units



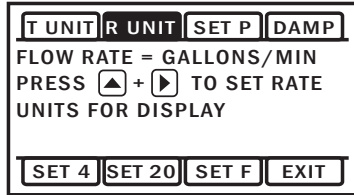
SET 4

View or change flow rate corresponding to 4mA. (*Externally powered units only*)



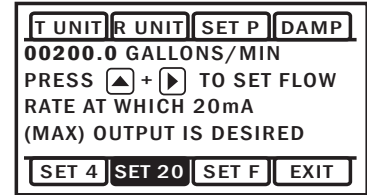
R UNIT

View or change flow RATE units



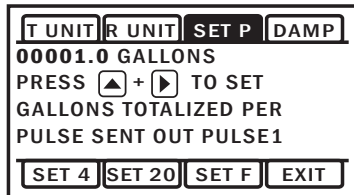
SET 20

View or change flow rate corresponding to 20mA. (*Externally powered units only*)



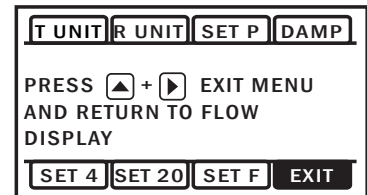
SET P

View or change pulse output scaling



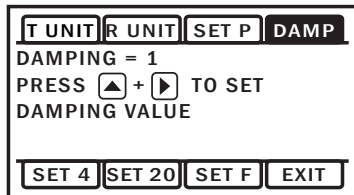
EXIT

Return to HOME SCREEN or enter SUBMENU



DAMP

View or change # of samples for rolling average.



Special SUBMENU for Further Options

The EXIT tab in the MAIN MENU has a second function. If, instead of using the hold and tap sequence to return to the HOME screen, you tap [Up] seven times, you will be redirected to a SUBMENU screen from which you can access several more options.

INFO: Meter model number, serial number, and firmware version.

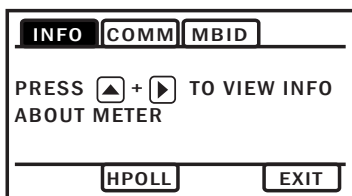
COMM: Modbus® baud rate and parity.

MBID: Modbus® address

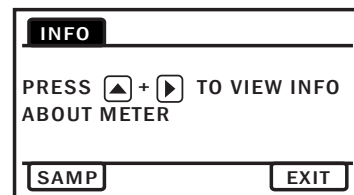
SAMP: Sample rate (*Battery powered version only.*)

EXIT: Return to MAIN MENU or enter next submenu.

Navigation in this SUBMENU is the same as for the MAIN MENU. Whenever you wish, go to the EXIT tab in the SUBMENU and perform the hold and tap sequence to return to the MAIN MENU.



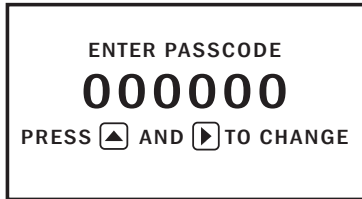
Sub-Menu



Sub-Menu - Battery Only Version

To Change a Passcode and Decimal Places

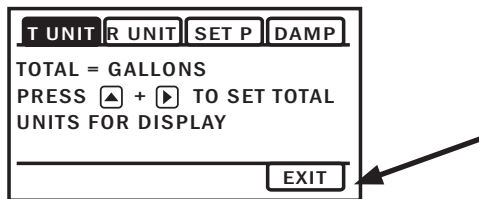
The iMAG 4700 has a passcode system for restricting access to the menus. The IMAG 4700 comes from the factory with the passcode set to 000000. When a user attempts to enter the menu system (see details on page 16), the passcode entry screen will be displayed.



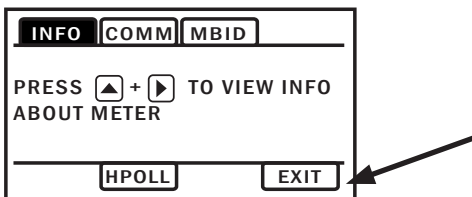
The default passcode is 000000. If a different passcode has previously been set, then the user must enter that passcode at this time. After entering the passcode, or leaving it at 000000 if using the default passcode, the user does the tap and hold sequence to move into the menu system.

To change the passcode, you must use the THIRD MENU screen. Access the THIRD MENU screen as follows:

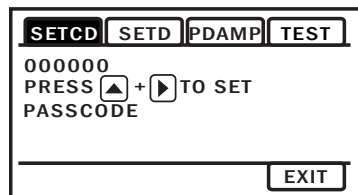
- Enter the main menu system, as described above.



- On the main menu, tab over to the EXIT tab and tap the up arrow five times. A SUBMENU screen will display.



- On the SUBMENU screen tab over to the EXIT tab and tap [up arrow] five times. The THIRD MENU screen will display.



- To set the PASSCODE, hold and tap on SETCD and then use the [up arrow] and [right arrow] to enter the new code.
- Hold and tap again to return to the THIRD MENU screen.
- Tab to EXIT, and then hold and tap to return to the SUBMENU.

To change the number of decimal places in the total

- To set the decimal point, hold and tap on SETD and then use the [right arrow] to move the decimal point.
- Hold and tap again to return to the THIRD MENU screen.
- Tab to EXIT, and then hold and tap to return to the SUBMENU.

PDAMP

PDAMP is used to view or change the number of samples for rolling average of pulse output.

TEST

TEST allows the user to initiate a fully functional, artificial flow rate for the purpose of testing other connected equipment. When TEST is applied, all features of the meter will function at the stated flow rate (in gallons per second).

For TEST to function, the meter must be filled (not EMPTY PIPE).

To enter a value into the TEST feature, navigate to the TEST tab and enter a flow rate value in the VAL screen (in gallons per second only,) then [right arrow] to the VAL box and [up arrow] to the ON screen. This will initiate the TEST feature. The next [up arrow] would bring you to the OFF screen, but you can 'hold and tap' the arrows to return you to the sub menu while the feature operates.

After use, the TEST feature must be turned OFF. If the TEST feature is not turned OFF, the stated static flow rate (in gallons per second) will be shown any time the meter is full or in a flowing condition. Flow values recorded by the meter while the TEST feature is operating are permanently recorded in the displayed TOTAL. It may be useful to note that these values are only written to permanent memory every 15 minutes and cycling all power within this 15 minute time frame will return the meter to its previous total.

Power Indicators

A power indicator is displayed in the lower left of the main display window.

Any meter powered from an external power source will display a power plug icon when running on external power. If the connection to external power is lost, the meter will switch to the backup battery and the power icon will switch to a battery symbol.

OK on the battery indicator means battery voltage is above 6.4 volts.

LO on the battery indicator means the battery is low and should be replaced soon.



Being powered by external DC or AC



Being powered by battery - voltage is sufficient



Being powered by battery - voltage is low



If display reads, 'BATT END' replace battery immediately.

Battery Powered Units

To 'wake up' a battery powered meter, you may need to hold the up arrow for 5 seconds and release. If the meter does not wake up on the first attempt, repeat the 5 second hold.

The iMAG 4700 meter can come configured with one 7.2V 'D' size replaceable battery pack. The battery powered meter comes standard with scaled pulse output, while Modbus output can be selected as an option. The scaled output for the battery powered option has a maximum pulse rate of 150 pulses/second. Be sure to set your P value such that the meter will function properly over the flow range in your application. The sample rate of the meter is user selectable through the SAMP tab in the meter's sub-menu. Sample periods of 1/5, 1/3, 1, 3, 5, 15, 30, and 60 seconds can be selected. (A sample period of 5 seconds—5 year battery life—is the default.)

Larger sample periods will yield longer battery life but slower response time. Care must be taken to select a sample period that is suitable for your application. See the table below for the expected battery life as a function of sample period.

DAMP Settings for Battery Units

If SAMP (sample period) is set to less than one second, the DAMP value represents the number of seconds (plus one) used in the rolling average for the display. For example, if DAMP is set to four, then when the meter begins to show a flow rate, the rate displayed is the average of all the readings taken in seconds one through five (4 plus 1).

If SAMP (sample period) is set to one second or longer, the DAMP value represents the number of sample periods (plus one) used in the rolling average for the display. For example, if SAMP is set at three seconds and DAMP is set to four, then when the meter begins to show a flow rate, the rate displayed is the average of samples one through five (4 plus 1). Note that depending on the settings selected,

it may take up to a minute for the displayed rate to take full advantage of the DAMP filter. When starting with an EMPTY PIPE it may take at least 30 seconds to register any flow.

Battery Life/Sample Period

For battery (BX) powered meters only.

Sensor sample period(s) (Seconds)	Expected battery life*
1/5 (0.2)	7 months
1/3 (0.33)	1 year
1	2.25 years
3	4 years
5	5 years
15	6 years
30	6.25 years
60	6.5 years

**Based on 75% battery capacity at room temperature with no option cards installed.*

NOTE: If a large percentage of the meter's life will be spent below 0.5 meters/second and above cutoff, battery life will be reduced.



NOTICE: BATTERY LIFE WITH MODBUS® OPTION!
IN THIS CONFIGURATION THE METER COMES STANDARD WITH PULSE OUTPUT. WHEN ORDERED WITH THE MODBUS® OUTPUT OPTION, BATTERY LIFE WILL BE REDUCED TO 1 YEAR, OR GREATER, BASED ON USAGE. REDUCE POLLING FREQUENCY AND SAMPLING PERIOD WILL AFFECT BATTERY LIFE.

AVIS : AUTONOMIE DE LA BATTERIE AVEC L'OPTION MODBUS® !
DANS CETTE CONFIGURATION, LE COMPTEUR EST LIVRÉ EN STANDARD AVEC UNE SORTIE IMPULSIONNELLE. LORSQU'IL EST COMMANDÉ AVEC L'OPTION DE SORTIE MODBUS®, LA DURÉE DE VIE DE LA BATTERIE SERA RÉDUITE À 1 AN OU PLUS, EN FONCTION DE L'UTILISATION. RÉDUIRE LA FRÉQUENCE D'INTERROGATION ET LA PÉRIODE D'ÉCHANTILLONNAGE AFFECTERA L'AUTONOMIE DE LA BATTERIE.

Troubleshooting

Problem	Probable Causes	Things to try...
Blank Display	Faulty wiring from power source to meter Backup battery has not been plugged in Dead backup battery	Check for incorrect wiring. Measure voltage with DMM where red and black wires connect to terminal block TB1 on back side of display. Verify correct polarity and confirm that voltage is steady and between 9Vdc and 32Vdc Plug in the battery Replace battery
Flow rate reading fluctuates excessively when flow is unchanging	Excessively turbulent or unsteady flow due to partially closed valves or other flow obstructions Pipe not full Pulsing flow due to combining multiple upstream flow sources Insufficient mixing of upstream chemicals Low fluid conductivity < 20 μ S/cm Noisy electrical environment Defective or noisy AC switching power supply	Eliminate or minimize causes of flow disturbances or increase meter damping Provide back pressure or other means to ensure pipe is filled Move connection point further upstream Move chemical injection downstream from meter Replace with different type of meter Improve grounding at meter and nearby potentially noisy electrical equipment. Increase distance between meter and electrical noise sources. Replace power supply
Flow Rate appears correct but pulse/ frequency output is low, erratic or absent	Wiring incorrect External device input impedance too low Cable too long	Compare wiring with appropriate wiring recommendations Use sourcing rather than sinking interface connection Reduce interface pull-up resistance
Flow Rate appears correct but pulse/frequency output is erratic and/or too high	Electrical noise sources interfering with pulse frequency signal Wrong type of cable Grounding problem	Isolate, remove or reduce noise sources. Move meter control cable away from noise sources. Increase pulse damp setting (PDAMP) Use only twisted pair cable and ensure both signal wires are on same twisted pair Improve or try different grounding method




Error Messages

Under certain conditions an error message may be displayed.

Message	Description	Notes
INIT	Initialization is occurring during power up.	
EMPTY PIPE	Fluid is not detected between the sensing electrodes.	Loop output = 22.8mA
LO in battery icon	Battery is getting low, replace soon. Meter still functions.	Above 6.4V, OK appears in icon
BATT END	Battery is very low (approx. 6.1V). Totalizer stops updating.	Loop output = 4mA
LOW VOLT	Incoming external power is very low and backup battery is dead or not connected	Loop output = 4mA
COIL FAIL	Coil current too high or too low (short or open).	Loop output = 22.8mA
COMM FAIL	Communication between transmitter and sensor board fails.	Loop output = 22.8mA
OVER RANGE	Rate exceeds number of digits that can be displayed. Adjust units.	Loop output = 4mA

Warning notice system

This manual contains notices you have to observe in order to ensure your personal safety, as well as to prevent damage to property. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to property damage have no safety symbol. These notices shown below are graded according to the degree of danger.

<p> WARNING: Indicates that death or severe personal injury will result if proper precautions are not taken.</p> <p> CAUTION: Indicates that minor personal injury may result if proper precautions are not taken.</p> <p> NOTICE: Indicates that an unintended result or situation can occur if the corresponding information is not taken into account.</p>

If more than one degree of danger is present, the warning notice representing the highest degree of danger will be used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.

Qualified personnel

The product/system described in this documentation may be operated only by personnel qualified for the specific task in accordance with the relevant documentation for the specific task, in particular its warning notices and safety instructions. Qualified personnel are those who, based on their training and experience, are capable of identifying risks and avoiding potential hazards when working with these products/systems.

Proper use of Seametrics products

Seametrics products may only be used for the applications described in the catalog and in the relevant technical documentation. If products and components from other manufacturers are used, these must be recommended or approved by Seametrics. Proper transport, storage, installation, assembly, commissioning, operation and maintenance are required to ensure that the products operate safely and without any problems. The permissible ambient conditions must be adhered to. The information in the relevant documentation must be observed.

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Disclaimer of liability

We have reviewed the contents of this publication to ensure consistency with the hardware and software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. However, the information in this publication is reviewed regularly and any necessary corrections are included in subsequent editions.

The limited warranty set forth below is given by Seametrics, with respect to Seametrics brand products purchased in the United States of America.

Seametrics warrants that products manufactured by Seametrics, when delivered to you in new condition in their original containers and properly installed, shall be free from defects in material and workmanship. **Seametrics products are warranted against defects for a minimum period of two (2) years from date of installation, unless otherwise specified, with proof of install date. If no proof of install date can be provided, warranty period will be two (2) years from date of shipment from Seametrics, as defined on Seametrics' invoice.** Seametrics' obligation under this warranty shall be limited to replacing or repairing the part or parts, or, at Seametrics' option, the products, which prove defective in material or workmanship. The following are the terms of Seametrics' limited warranty:

- a. Buyer must give Seametrics prompt notice of any defect or failure and satisfactory proof thereof.
- b. Any defective part or parts must be returned to Seametrics' factory or to an authorized service center for inspection.
- c. Buyer will prepay all freight charges to return any products to Seametrics' factory, or another repair facility, as designated by Seametrics.
- d. Defective products, or parts thereof, which are returned to Seametrics and proved to be defective upon inspection, will be repaired to factory specifications.
- e. Seametrics will deliver repaired products or replacements for defective products to the buyer (ground freight prepaid) to the destination provided in the original order.
- f. Products returned to Seametrics for which Seametrics provides replacement under this warranty shall become the property of Seametrics.
- g. This limited warranty covers all defects encountered in normal use of Seametrics products, and does not apply to the following cases:
 - i. Loss of or damage to Seametrics product due to abuse, mishandling, or improper packaging by buyer
 - ii. Failure to follow operating, maintenance, or environmental instructions prescribed in Seametrics' instruction manual
 - iii. Products not used for their intended purpose
 - iv. Alterations to the product, purposeful or accidental
 - v. Electrical current fluctuations
 - vi. Corrosion due to aggressive materials not approved for your specific product
 - vii. Mishandling, or misapplication of Seametrics products
 - viii. Products or parts that are typically consumed during normal operation
 - ix. Use of parts or supplies (other than those sold by Seametrics) which cause damage to the products, or cause abnormally frequent service calls or service problems
- h. A new warranty period will be established for repaired products, or products replaced during the original warranty period.
- i. In the event that equipment is altered or repaired by the buyer without prior written approval by Seametrics, all warranties are void. Damage caused by equipment or accessories not manufactured by Seametrics may void the product's warranty.
- j. SOFTWARE: The Seller grants the user a non-exclusive license to use Seametrics' software, according to the following limitations and conditions:
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 - ii. All title and intellectual rights to the software are owned by Seametrics.
 - iii. No copies may be made or distributed except as described above.
 - iv. The user may not modify or reverse-engineer the software.

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